

Studying of Pechmann Condensation Products of Ethyl Acetoacetate with 2,7-Dihydroxynaphthalene

Fadia AL-haj hussien¹ jomaa merza²

1.M.S. Department of Organic Chemistry, Al-Baath University Homs, Syria

2.Ph.D. Department of Organic Chemistry, Al-Baath University Homs, Syria

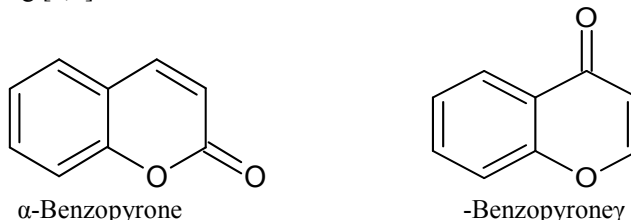
Abstract

Two benzocoumarins and a benzochromone were synthesized starting from 2,7-dihydroxynaphthalene and ethyl acetoacetate in the presence of Amberlyst-15 as condensing agent. The structures of the products have been elucidated by ¹H NMR, ¹³C NMR, FT-IR spectral methods.

Keywords: 2,7-Dihydroxynaphthalene, Ethyl acetoacetate, Benzocoumarin, Benzochromon, Pechmann Condensation.

1. INTRODUCTION

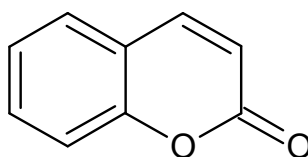
Coumarins are a class of heterocyclic compounds containing oxygen as a member of the heterocyclic ring. The fusion of a pyrone ring with a benzene nucleus gives rise to a class of heterocyclic compounds known as benzopyrones, of which two distinct types are recognized: (1) benzo- α -pyrones, commonly called coumarins, and (2) benzo- γ -pyrones, called chromones, the latter differing from the former only in the position of the carbonyl group in the heterocyclic ring.[2,3]



Coumarins (2H-1-benzopyran-2-ones) are important oxygen containing fused heterocycles used in drugs and dyes[1]. Coumarins bear their class name to 'coumarou' the vernacular name of the Tonka bean (*Dipteryx odorata* Willd, Fabaceae), from which coumarin itself was isolated in 1820[3,4].

The coumarins can be roughly categorized as the following[2,3,15] :

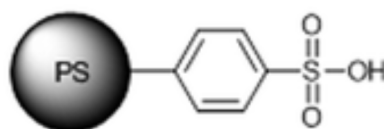
- Simple: these are the hydroxylated, alkoxyated and alkylated derivatives of the parent compound, coumarin, along with their glycosides. - Furanocoumarins: these compounds consist of a five membered furan ring attached to the coumarin nucleus, divided to linear and angular types with substituents at one or both of the remaining benzenoid positions. - Pyranocoumarins: members of this group are analogous to the furanocoumarins, but contain a six membered ring. - Coumarins substituted in the pyrone ring. Benzopyrone skeletal framework that have enjoyed isolation from plant[1-13] as well as total synthesis in the laboratory.



2H-1-benzopyran-2-one(Coumarin)

Coumarins occupy an important place in the realm of natural[1-13] and synthetic organic chemistry. They are used as anticoagulants, additives in food and cosmetics, and in the preparation of insecticides, optical brighteners, and dispersed fluorescent and laser dyes [14-21]. In addition, coumarins have been synthesised by several methods, including Pechmann [22], Perkin [23], Knoevenagel [24], Reformatsky [25], Wittig reactions [26,27], Baker et al [28], and Claisen-Rearrangement [29]. Among these, the Pechmann reaction is the most widely used method, as the reaction involves the use of simple starting materials, that is, phenols and β -ketoesters, in the presence of a variety of acidic condensing agents and gives good yields of 4- substituted coumarins. Several acid catalysts have been used in the Pechmann reaction including sulfuric acid, aluminum chloride, phosphorus pentoxide, trifluoroacetic acid, and others. However, these catalysts have to be used in excess; for instance, sulfuric acid in ten equivalents, trifluoroacetic acid in three to four equivalents, and phosphorus pentoxide is required in five equivalents. In all these methods, mixtures of the reagents were allowed to stand overnight or for a number of days, depending on their reactivity, or were heated above 150°C, and unwanted side products such as chromones were obtained. Recently, a number of catalysts such as BiCl₃, Sm(NO₃)₃·6H₂O, InCl₃, TiCl₄, Yb(OTf)₃, p-Toluenesulfonic acid, AgOTf, ceric ammonium nitrate, montmorillonite clay, silica sulfuric acid, chloroaluminate

ionic liquid, heteropolyacids, $\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$, sulphamic acid, sulfonic acid nanoreactor, and FeCl_3 under ultrasound irradiation [30-46] have been used in the Pechmann condensation. However, each of these methods has its own advantages but also suffers from one or more disadvantages, such as prolonged reaction times, low yields, use of harmful organic solvents, and requirement of excess of catalyst and reagents, and harsh reaction conditions. In continuation of our work to develop new synthetic methodologies, herein in this work we were directed toward treatment of 2,7-dihydroxynaphthalene with ethyl acetoacetate under solvent-free conditions in the presence of a catalytic amount of Amberlyst-15[47,48] as heterogeneous catalyst Figure (1).



PS= PolyStyrene

Figure (1): General formula of Amberlyst-15

It is a macro reticular polystyrene based ion exchange resin with strongly acidic sulfonic group. It serves as an excellent source of strong acid. It can also be used several times. Amberlyst 15, Hammett acidity approximately to one sulfonic acid group, Amberlyst-15 is of specific interest in this study since it has been reported to be a solid superacid catalyzing a variety of organic conversions and reactions such as esterification, transesterification, Michael addition, aza-Michael addition, Prins cyclization, Friedel-Crafts alkylation, acylation, metal free hydroarylation, hydroalkylation, halogenation, protection of carbonyls, amines, deprotection of acetals, acetates, Boc-protected amines, cleavage of epoxides, crossed-aldol condensation, synthesis of quinolines, pyrazolines, indolinones, acridines, xanthenes, coumarins, benzopyrans, theaspirane, furans, and substituted phosphonates. Applications of this catalyst allow mild and highly selective transformations and synthesis in a facile and environmentally friendly manner[47,48].

The method has advantages in terms of yields, short reaction times, ease of operation, use of relatively nontoxic catalyst and solvent free, decrease side products such as chromones

2. EXPERIMENTAL

2.1. Apparatus

spectrum NMR proton and carbon device 400 MHz model Bruker by Switzerland company, optical absorption spectrum infrared device model FT-IR-4100 from the Japanese company Jasco, rotary evaporator 4.91 model from the German company Normschiff, thin layer chromatographic of aluminum coated by Silica Gel 60F254 measuring 20 X 20 from the German company Merck, thin layer chromatographic of preparatory glass coated by Silica Gel 60F254 measuring 20 X 20 from the German company Merck.

2.2- raw materials and reagents

dihydroxynaphthalene, ethyl acetoacetate (sigma aldrich & merck), dimethylformamide, NaOH, Conc.HCl acid and some solvents (99% by Merck), amberlyst-15 (99% by sigma aldrech)

2.3. Experimental Procedure

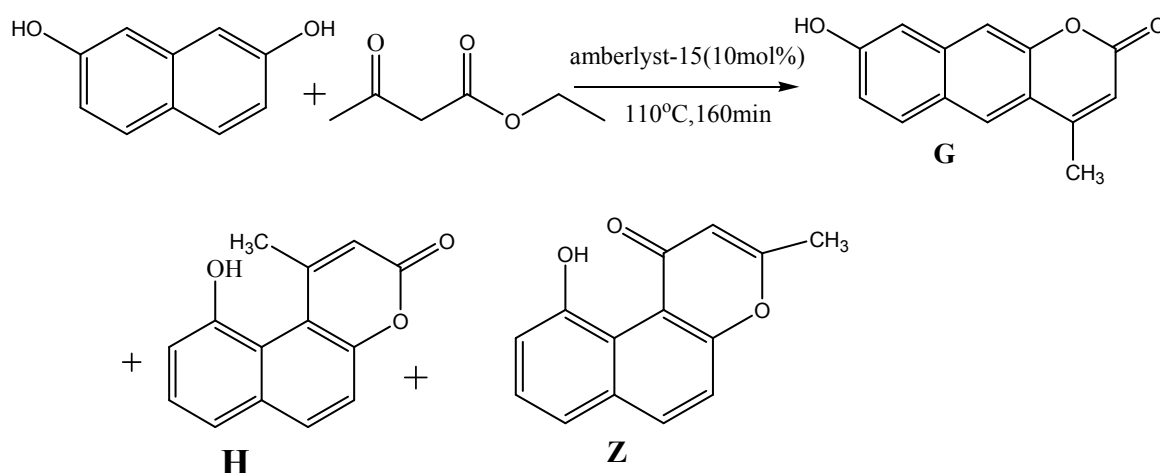
General procedure

8-Hydroxy-4-methyl-benzo[g]chromen-2-one (G), 9-Hydroxy-1-methyl-benzo[f]chromen-3-one (H), The chromone's compound: 9-Hydroxy-3-methyl benzo[f]chromen-1-one (Z)

A mixture of 2,7-dihydroxynaphthalene (0.8 g, 5mmol) in ethyl acetoacetate (1.6mL, 15 mmol) as a suspension was slowly added with (10 mol %) of Amberlyst-15 at 110 °C by magnetically stirred for 160 min. After the addition of 100 mL ice/water, filtered, washed with water and dried on filter paper open air to give a crude mixture of products which were taken into ethyl alcohol and the insoluble material was filtered. Then the insoluble material was recrystallized from dimethylformamide to obtain Z (318 °C decomp, yield: 5%.) as white powder. The solution was evaporated to dryness on a steam bath and the remaining solid product was dissolved in 10% aqueous NaOH. The insoluble material was filtered, acidified and recrystallized from ethyl alcohol to obtain G (m.p. 274 °C, yield: 35%.) as yellowish powder. Conc.HCl was added to the filtrate until pH between G and H. A solid was obtained from the filtrate after standing overnight. Then it was washed with water, dried and recrystallized from ethyl alcohol to give H (m.p. 284 °C, yield:60%.) as yellowish powder. The physical data (mp, NMR, IR) of these known compounds were found to be identical with those reported in the literature.

RESULTS AND DISCUSSION

In the Pechmann reaction of 2,7-DHN with Amberlyst-15, we obtained an a linear and angula benzocoumarins and also we distinguished a very small amount of a new product and identified it as a benzochromone Scheme 1 under solvent-free conditions in the presence of a catalytic amount of Amberlyst-15 (10 mol%) at 110o C.



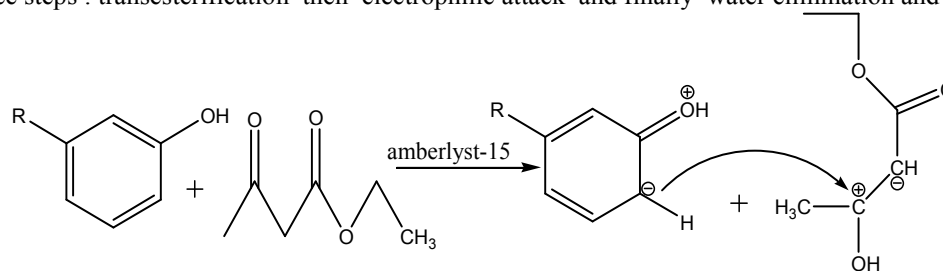
Scheme 1. Synthesis of 8-Hydroxy-4-methyl-benzo[g]chromen-2-one (G), 9-Hydroxy-1-methyl-benzo[f]chromen-3-one (H), and the chromone's compound: 9-Hydroxy-3-methyl benzo[f]chromen-1-one (Z) by using Amberlyst-15 as a catalyst.

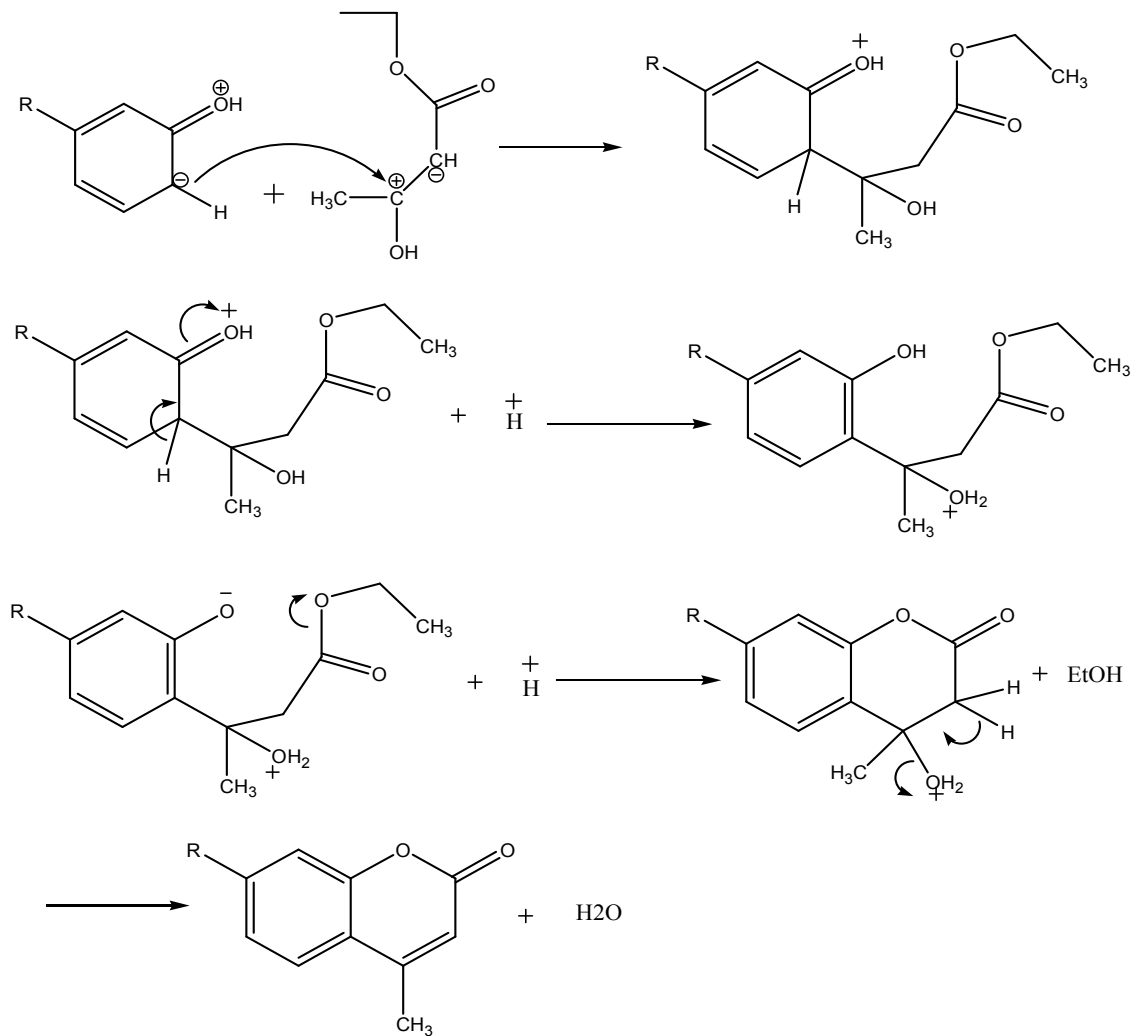
The previous studies researchers observed that Pechmann reaction yields two isomeric benzocoumarins with H₂SO₄ and many side products. When we performed the same reaction with Amberlyst-15, we distinguished a very small amount of only side product and identified it as a benzochromone.

For the differentiation of linear/angular benzocoumarin, application of the peri-proximity effect in ¹H NMR and ¹³C NMR spectroscopy was envisaged as an appropriate technique. This effect causes a deshielding of the high intensity. The NMR examination of products in DMSO showed linear and angular benzocoumarins due to two methyl peaks observed at 2.49 δ and 2.84 δ indicating the nonperi-substituted methyl of (G) and the peri-substituted methyl of (H) respectively. The alkyl region of the ¹³C NMR showed two methyl signals at 17.99 δ for linear isomer and 25.54 δ for angular isomer again characteristic of the aforementioned environments.

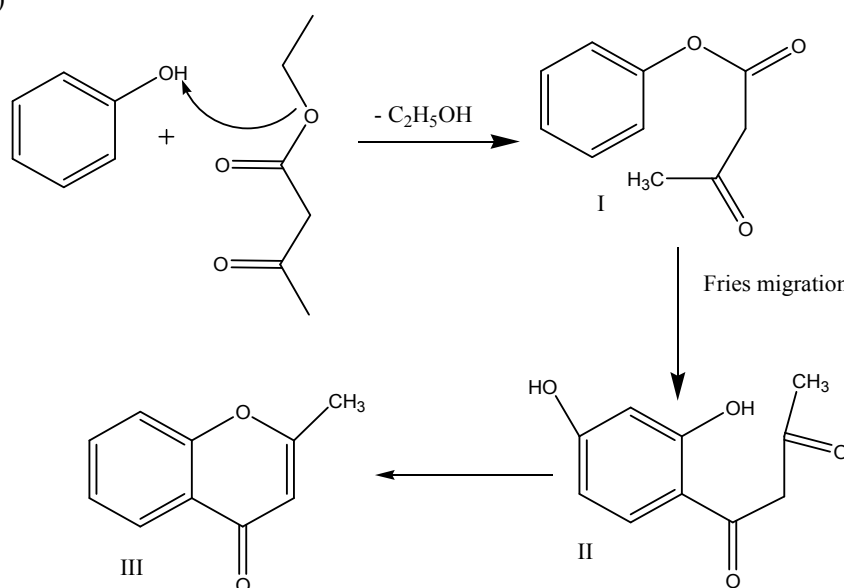
For the differentiation of benzocoumarin and benzochromone, IR spectroscopy was used. The carbonyl peak (C=O) of linear/angular benzocoumarin at about 1719 cm⁻¹ and 1704 but the carbonyl peak of benzochromone at about 1639 cm⁻¹ appeared in IR.

the formation of benzocoumarin can be explicated by mechanism of Pechmann–Duisberg (Scheme 2) which include three steps: transesterification then electrophilic attack and finally water elimination and ring closure





Scheme 2. Plausible mechanism for the pechmann condensation of phenols and β -keto esters by Amberlyst-15 While formation of chromone side-product can be explicated by Ahmed and Desai mechanism which include that the electrophilic attack as the first step, followed by Fries migration and finally water elimination and ring closure(Scheme 3)



Scheme 3 . Mechanism proposed by Ahmed and Desai. The lower route indicates the proposed side-reaction.

4. Conclusions

The procedure has been described for the synthesis of coumarin derivatives through the Pechmann reaction and an efficient one-pot synthesis using amberlyst-15 as a solid catalyst under solvent-free conditions. The advantages of this procedure are short reaction times, operational simplicity, and high yields. In many cases the product crystallized directly from the reaction mixture in high purity without using column chromatography. We believe that this method exhibits a practical alternative to existing procedures for the synthesis of these heterocycles.

5. Characterization of the products

8-Hydroxy-4-methyl-benzo[g]chromen-2-one (G):

¹H NMR(DMSO-d₆, 400MHz) δ 2.49(s, 3H, 4-CH₃ overlapped by DMSO-d₆), 6.32(s, 1H, 3-H), 7.10(dd, J=9Hz, J=2Hz, 1H, 7-H), 7.15(d, J=2Hz, 1H, 9-H), 7.59(s, 1H, 10-H), 7.93(d, J=9Hz, 1H, 6-H), 8.24(s, 1H, 5-H), 10.21(s, 1H, OH). ¹³C NMR(DMSO-d₆, 400MHz) δ 17.99, 107.53, 109.85, 113.30, 116.74, 118.96, 124.45, 125.64, 130.63, 136.29, 150.18, 153.021, 157.48, 159.89. IR(KBr) IR(KBr) (ν, cm⁻¹):3340(O-H),1719(C=O), 2988 (Csp³-H), 3061(Csp²-H), 1200 (C-O), 1530+1655(C=Caromatic),1627(C=Calken).

9-Hydroxy-1-methyl-benzof[f]chromen-3-one (H):

¹H NMR (DMSO-d₆, 400MHz) δ 2.84 (s, 3H, 1-CH₃), 6.40(s, 1H, 2-H), 7.13 (dd, J=9Hz, J=2Hz, 1H, 8-H), 7.26 (d, J=9Hz,1H, 5-H), 7.89 (d, J=9Hz, 1H, 7-H), 7.99 (d, J=2Hz, 1H, 10-H), 8.02 (d, J=9Hz, 1H, 6-H), 10.12 (s, 1H, OH). ¹³C NMR(DMSO-d₆, 400MHz) δ 25.54, 108.23, 112.57, 113.69, 114.76, 116.86, 125.13, 131.14, 131.48, 133.62, 154.66, 154.82, 157.3, 159.25. IR(KBr) (ν, cm⁻¹):3451(O-H),1704(C=O), 2928 (Csp³-H), 3071(Csp²-H), 1250 (C-O),1500+1610(C=Caromatic),1637(C=Calken).

9-Hydroxy-3-methyl-benzof[f]chromen-1-one(Z):

¹H NMR(DMSO-d₆, 400MHz) δ 2.40 (s, 3H, 2-CH₃), 6.33 (s, 1H, 3-H), 7.15 (dd, J=8.75Hz, J=2.5Hz, 1H, 8-H), 7.39 (d, J=9Hz, 1H, 5-H), 7.89(d, J=9Hz, 1H, 7-H), 8.13(d, J=9Hz, 1H, 6-H), 9.32(d, J=2.5Hz, 1H, 10-H), 10.12(s, 1H, OH). ¹³C NMR(DMSO-d₆, 400MHz) δ 19.18, 108.95, 112.50, 113.79, 114.64, 117.68, 124.43, 130.03, 132.03, 135.13, 157.75, 158.36, 163.63, 178.94. IR(KBr): IR(KBr) (ν, cm⁻¹):3465(O-H),1639(C=O), 2928 (Csp³-H), 3071(Csp²-H), 1131 (C-O),1510+1600(C=Caromatic),1624(C=Calken).

Acknowledgments:

The authors express their thanks to central laboratory in department of chemistry, AL Baath University, faculty of sciences, for their assistance during the work.

References

- [1] J. A. Linthorst, *An overview: origins and development of green Chemistry*, Found Chem, 12, (2010),55–68
- [2] A.Lacy and R. O'Kennedy, *Studies on Coumarins and Coumarin-Related Compounds to Determine their Therapeutic Role in the Treatment of Cancer*, Current Pharmaceutical Design, 10, (2004), 3797-3811
- [3] R. I. Al-Bayati¹, A. A. Hussain Al-Amiery² and Y. K. Al-Majedy, *Design, synthesis and bioassay of novel coumarins*, African Journal of Pure and Applied Chemistry, 4,(2010), 74-86
- [4] S.Das , A.Majee and A.Hajra , *Aconvenient synthesis of coumarin using reusable ionic liquid as catalysts* , Taylor&francis ,4,(2011),349-353
- [5] S.M. Sethna and N.M.Shan , *The chemistry of coumarin* , M . R. Science Instute gujaral college ,India,(1944)
- [6] W. C. Evans, *Trease and Evans Pharmacognosy*, Elsevier Ltd.,16th edition,(2009).
- [7] J. A.Mead, J. N. Smith, and R. T.Williams, *Studies in detoxication*.
72. *The metabolism of coumarin and of o-coumaric acid*,The Biochemical Journal, 68,(1958) , 67–74
- [8] C. Spino, M. Dodier, and S. Sotheeswaran, *Anti-HIVcoumarins from calophyllum seed oil*, Bioorganic andMedicinal Chemistry Letters, 8, (1998), 3475–3478
- [9] S. Rosselli, A. M. Maggio, N. Faraone et al., “*The cytotoxicproperties of natural coumarins isolated from roots of Ferulago campestris (Apiaceae) and of synthetic ester derivatives of aegelinol*,” Natural Product Communications, 4, (2009.), 1701–1706
- [10] Atta-ur-Rahman, M. Shabbir, S. Ziauddin Sultani, A. Jabbar, and M. I. Choudhary, “*Cinnamates and coumarins from the leaves of Murraya paniculata*,” Phytochemistry, 44,(1997) , 683–685
- [11] A. J. Cohen, *Critical review of the toxicology of coumarin with special reference to interspecies differences in metabolism and hepatotoxic response and their significance to man*, Food andCosmetics Toxicology, 17,(1979), 277–289
- [12] R. W. Fuller, H. R. Bokesch, K. R. Gustafson et al., *HIVInhibitory coumarins from latex of the tropical rainforest tree Calophyllum teysmannii var. inophylloide*, Bioorganic and Medicinal Chemistry Letters, 4, (1994), 1961–1964
- [13] J. Choi, K. T. Lee, H. Ka,W. T. Jung, H. J. Jung, and H. J. Park, *Constituents of the essential oil of the Cinnamomum cassiastem bark and the biological properties*, Archives of Pharmacal Research, 24,(2001), 418–423.

- [14] F. Bourgaud, A. Hehn, R. Larbat et al., *Biosynthesis of coumarins in plants: a major pathway still to be unravelled for cytochrome P450 enzymes*, *Phytochemistry Reviews*, 5,(2006), 293–308.
- [15] K. N. Venugopala, V. Rashmi, and B. Odhav, *Review on Natural Coumarin Lead Compounds for Their Pharmacological Activity*, *BioMed Research International*,(2013).
- [16] O. Kayser, H. Kolodziej, *Antibacterial Activity of Extracts and Constituents of Pelargonium sidoides and Pelargonium reniforme*, *Planta Med.*, 63, (1997) 508–510.
- [17] S. A. Mayekar, A. C. Chaskar and V. V. Mulwad, *Facile Synthesis of Coumarinyl Isothiocyanate from Amino Coumarin*, *Synthetic Communications*,40,(2009)
- [18] B.George.E.P.Papadopoulos, *Recent advances in the chemistry of ethoxycarbonyl isothiocyanate and related compounds*,*Heterocyclic Chemistry*,20,(1983),1127-1142
- [19] J.T. Arnold, B.P Wilkinson, S. Sharma, V.E.Steele , *Evaluation of chemopreventive agents in different mechanistic classes using a rat tracheal epithelial cell culture transformation assay*, *PubMed Commons*, 3,(1995),537-43
- [20] S.S. Hecht , *Inhibition of carcinogenesis by isothiocyanates*, *PubMed Commons*, 32,(2000), 395-411.
- [21] P. K.Sen, B.Biswas, & R. V. Venkateswaran, *Bargellini condensation of coumarins. Expeditious synthesis of o-carboxyvinylphenoxyisobutyric acids*, *Tetrahedron Lett.*,46 (50), (2005), 8741-874
- [22] V.H. Pechmann, C. Duisberg, *Neue Bildungsweise der Cumarine. Synthese des Daphnetins*, *Chem. Ber*, 17 (1884) 929
- [23]W.H. Perkin, *J. Chem. Soc.*, 31 (1887) 388.
- [24]J. D. Hepwarh, *Comprehensive Heterocyclic Chemistry*, ed., A. J. Boulton and A. McKillop, Pergamon, Oxford, 3, (1984), 881
- [25] J. R. Johnson, *Org React*, 1, (1942) , 210.
- [26] R. S. Mali and V. J. Yadav, *Convenient Synthesis of Naturally Occurring Coumarins, (2-Oxo-2H-benzopyrans) and 4-Methylcoumarins (4-Methyl-2-oxo-2H-benzopyrans)*, *Synthesis*, 12, (1977), 464-465.
- [27]N. S. Narasimhan, R. S. Mali, and M. V. Barva, *Synthetic Application of Lithiation Reactions; Part XIII. Synthesis of 3-Phenylcoumarins and Their Benzo Derivatives*, *Synthesis*, (1979), 906-909
- [28] Badhwar, I. C.; Baker, W.; Menon, B. K.; Venkatraman, K. *J. Chem. Soc.* (1931), 1541.
- [29] S. E. Drewes, N. D. Emslie, N. Karodia and G. Loizou, *Synthesis of Useful Intermediates from the Claisen-Rearrangement of α -Hydroxy Alkyl Acrylate Precursors*, *Synth. Commun.*, 20, (1990), 1437-1443
- [30] M. S. Holden, R. D. Crouch, *The Pechmann Reaction*, *J. Chem. Ed.*, 75, (1998), 1631.
- [31] N. G. Khaligh , F. Shirini, *Introduction of poly(4-vinylpyridinium) perchlorate as a new, efficient and versatile solid acid catalyst for one-pot synthesis of substituted coumarins under ultrasonic irradiation*, *Ultrasonics Sonochemistry* ,20, (2013) ,26-31
- [32] H. Valizadeha, A. Shockravi, *An efficient procedure for the synthesis of coumarin derivatives using $TiCl_4$ as catalyst under solvent-free conditions*, *Tetrahedron Lett.*, 46, (2005) ,3501
- [33] M.K. Potdar, S.S. Mohile, M.M. Salunkhe, *Coumarin syntheses via Pechmann condensation in Lewis acidic chloroaluminate ionic liquid*, *Tetrahedron Lett.*, 42, (2001) ,9285.
- [34] A.J. Fatiadi, *The Classical Permanganate Ion: Still a Novel Oxidant in Organic Chemistry*, *Synthesis*, (1987) 85
- [35] J.A. Melero, R. van Grieken, G. Morales, *Advances in the Synthesis and Catalytic Applications of Organosulfonic-Functionalized Mesostructured Materials*, *Chem. Rev.*, 106, (2006) ,3790.
- [36]R. Sabou, W.F. Hoelderich, D. Ramprasad, R.J. Weinand, *Synthesis of 7-hydroxy-4-methylcoumarin via the Pechmann reaction with Amberlyst ion-exchange resins as catalysts*, *J. Catal.*, 232 ,(2005) ,34–37.
- [37] E.A. Gunnewegh, A.J. Hoefnagel, H. van Bekkum, *Zeolite catalysed synthesis of coumarin derivatives*, *J. Mol. Catal. A: Chem.*, 100, (1995), 87–92
- [38] T.S. Li, Z.H. Zhang, F. Yang, C.G. Fu, *Montmorillonite Clay Catalysis. Part 7., An Environmentally Friendly Procedure for the Synthesis of Coumarins via Pechmann Condensation of Phenols with Ethyl Acetoacetate*, *J. Chem. Res.*, (1998) ,38–39
- [39]S. Palaniappan, C. Saravanan and V.J. Rao, *Polym. Adv. Technol*, *The catalytic role of polyaniline salt in coumarins synthesis*,. *Polym. Adv. Technol* , 16, (2005), 42–47.
- [40] G.P. Romanelli, D. Bennardi, D.M. Ruiz, G. Baronetti, H.J. Thomas, J.C. Autino, *A solvent-free synthesis of coumarins using a Wells–Dawson heteropolyacid as catalyst*, *Tetrahedron Lett.*, 45, (2004), 8935–8939
- [41]M.C. Laufer, H. Hausmann, W.F. Holherich, *Synthesis of 7-hydroxycoumarins by Pechmann reaction using Nafion resin/silica nanocomposites as catalysts*, *J. Catal.*, 218 (2003) 315–320
- [42] M.A. Naik, B.G. Mishra, A. Dubey, *Combustion synthesized WO_3 – ZrO_2 nanocomposites as catalyst for the solvent-free synthesis of coumarins*, *Colloids Surf.* , 317 ,(2008) ,234
- [43] B. M. Reddy, B. Thirupathi and M. K. Patil, *One-Pot Synthesis of Substituted Coumarins Catalyzed by Silica Gel Supported Sulfuric Acid Under Solvent-Free Conditions*, *The Open Catalysis Journal*, 2, (2009), 33-39

- [44] M. Dabiri, M. Baghbanzadeh, S. Kiani, and Y. Vakilzadeh, *Alum (KAl(SO₄)₂ · 12H₂O) Catalyzed One-Pot Synthesis of Coumarins under Solvent-Free Conditions*, *Monatshefte für Chemie*, 138, (2007), 997–999
- [45] N. D. Kokare, J. N. Sangshetti, D. B. Shinde, *Oxalic acid catalyzed solvent-free one pot synthesis of coumarins*, *Chinese Chemical Letters*, 18, (2007), 1309–1312
- [46] G. P. Romanelli, D. Bennardi, D. M. Ruiz, G. Baronetti, H. J. Thomasb, J. C. Autinoa, *A solvent-free synthesis of coumarins using a Wells–Dawson heteropolyacid as catalyst*, *Tetrahedron Letters*, 45, (2004), 8935–8939
- [46] N. G. Khaligh, F. Shirini, *Introduction of poly(4-vinylpyridinium) perchlorate as a new, efficient, and versatile solid acid catalyst for one-pot synthesis of substituted coumarins under ultrasonic irradiation*, *Ultrasonics Sonochemistry*, 20, (2013), 26–31
- [47] R. Pal, T. Sarkar, S. H. Khashobis, *Amberlyst-15 inorganic synthesis*, *arkivoc*, 1, (2012), 570–609
- [48] W. Yu, K. Hidajat, A. K. Ray, *Determination of adsorption and kinetic parameters for methyl acetate esterification and hydrolysis reaction catalyzed by Amberlyst 15*, *Applied Catalysis A: General* 260, (2004), 191–205