

Removal of Basic Dye from Aqueous Medium Using Activated Carbon from *Erythrina Brucei*, *Arundinaria Alpina* and *Manihot Esculenta*

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Abstract

This work deals with the preparation of activated carbon (AC) from Korch (*Erythrina brucei*) sawdust (EB), Bamboo (*Arundinaria alpina*) sawdust (AA), and Cassava peel (*Manihot esculenta*) powder (ME) to remove methylene blue (MB) from aqueous solution. The effect of temperature, chemical impregnation (H_3PO_4 , $ZnCl_2$, KOH and H_2SO_4) were done. The optimum temperature used to prepare activated carbon of EB, AA and ME were $700^\circ C$, $400^\circ C$ and $600^\circ C$ respectively. High surface area AC was obtained by chemical activation of biomaterial with H_3PO_4 . The effect of various process parameters like pH, contact time, adsorbent dose on the efficiency MB removal was investigated. The optimum pH value and contact time for AC of EB, AA and ME were determined as 6, 5, 4 and 40, 50, 60 min respectively. The optimum adsorbent dose of EB, AA and ME were determined 0.04, 0.06 and 0.12g respectively in 25ml of solution. Thermodynamic analysis asserted endothermic and spontaneous nature of the system. Equilibrium data were represented better by Langmuir model than Freundlich which describes monolayer adsorption. The linear regression analysis of kinetic data confirmed that Pseudo-second order rate expression.

Keywords: activated carbon, *E. brucei*, *A. alpina*, *M. esculenta*, methylene blue.

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1. Introduction

Liquid waste effluents released from textiles, cosmetics, printing, dyeing, food processing and paper making industries contains many different organic pollutant dyes. Discharge of these colored pollutants presents a major environmental problem because of their toxic and carcinogenic effects on living organisms (Acemioğlu, B. 2004). Textile wastewater is characterized by high chemical oxygen demand, low biodegradability and high salt content and is a source of pollution related to color. In addition, colored compounds (dyes and pigments) discharged from several industries are very harmful to aquatic life in rivers and lakes. The treatment method selected for these organic pollutants will depend primarily on the pollutant concentration, the effluent flow and the discharge body. Synthetic dyes present high solubility and low biodegradability. For these reasons, conventional physicochemical techniques are not suitable for synthetic dye removal. Therefore, adsorption may be employed for the treatment of synthetic dye waste (Abdelwahab, O., et al.2006, El-Sikaily et al.2006, Ho, Y.S. et al.2005, Ozacar, M. and Engil, I. A. S. 2005, Akkaya, G. et al.2007). Adsorption has significant advantages: low operating cost, high flexibility, simple design and operation, easy automation, and the capability to operate at a very low concentration (Cooper, P. (1995).

Adsorption processes using activated carbon are widely used to remove pollutants from wastewater. However, commercially available AC is expensive. Special emphasis on the preparation of AC from several agricultural by-products has been given due to the growing interest in low cost AC from renewable, abundant, especially for application concerning treatment of wastewater. Researchers have studied the production of AC from orange peel (Pandiarajan, A., et al., 2018), rice husks (Rahman, I.A., et al., 2005), bagasse (Thuan, T. V., et al., 2016), palm-tree cobs (Avom, J. et al., 1997). The advantage of using agricultural by-products as raw materials for manufacturing AC is that these raw materials are renewable and potentially less expensive to manufacture. Plant biomass is a natural renewable resource that can be converted into useful materials and energy (Girgis, B.S, et al., 2008).

Plant resources and Agricultural wastes are currently receiving attention as raw materials for water pollution control because of their availability and low-cost. In this context, we are investigating the potential of the AC obtained from sawdust of EB, and AA and peel powder of ME, which are considered as agricultural solid waste, as an alternative low-cost dye adsorbent. To make better use of these cheap and abundant agricultural wastes, it is proposed to use it as an adsorbent after converting into AC to remove basic dye from aqueous solutions. Thus, the purpose of the present work was to investigate the optimum experimental condition for the preparation of the most efficient AC from saw dust of EB and AA, and peel powder of ME and use it for the removal of methylene blue from aqueous solutions. The second objective was to investigate the ability of two isotherms models; namely the Langmuir and the Freundlich adsorption isotherms, to model the equilibrium adsorption data. Finally, kinetic and

thermodynamic studies have been conducted and the rate of MB adsorption on the prepared AC was determined.

2. Materials and Methods

2.1. Preparation of activated carbon:

The sample materials for this study are ME Peel, EB and AA saw dust. ME peel is obtained from local farm. EB and AA saw dust are obtained from local carpenter. They were initially washed with hot distilled water several times, dried in oven (Digit heat, J. P. Selecta, Spain) and stored in sealed plastic bags for further experiments. The ME Peel were ground with diameters of approximately 1.0 mm, washed with hot distilled water several times, dried in oven at 100 °C for 24 hours and stored in sealed plastic bags for further experiments.

The biomaterials of EB, ME and AA powder samples were weighed on a digital analytical balance (ADAM, model AFP-110L, ENGLAND). The powder was soaked in 98% H₂SO₄ (LOBA. CHEMIE) 85% H₃PO₄ (MUMBI 30), KOH (central drug house of (P) Ltd. INDIA) and ZnCl₂ (NICE) solution for 24 hours followed by decantation and repeated washing of the modified biomaterials using distilled water to make it free of activating agents until the pH of the supernatant solutions remain neutral or free of chloride ion and dried overnight at 100 °C in a drying oven (Digit heat, J. P. Selecta, Spain). Then AC of AA, ME and EB powder were subjected to carbonization at different temperature from 400 °C to 800 °C in an electric furnace (Carbolite, England) for 2 hours. After completing the carbonization process it was cooled in desiccators, crushed and sieved to desired mesh size 250 µm to eliminate the effect of sieve size in the study and stored in glass bottles. MB (NICE) used for characterization of the prepared AC and also used as adsorbate for this study.

2.2. Effect of Impregnation Chemicals:

The effect of impregnation of different chemical agents such as sulfuric acid (H₂SO₄), phosphoric acid (H₃PO₄), zinc chloride (ZnCl₂) and potassium hydroxide (KOH) on the porous characteristics was studied. 1 g of each of the biomaterials were impregnated in 2 mL of H₂SO₄, H₃PO₄, ZnCl₂ and KOH and after thorough the activated biomaterials were washed to remove excess chemicals and to neutralize and dried in drying oven at 100 °C. The dried activated biomaterials are carbonized at 400 °C, 500 °C, 600 °C, 700 °C and 800 °C for each of bio materials to prepare the respective activated carbon (Hashemian, S., et al., 2014).

2.3. Effect of Carbonization Temperature:

Carbonization temperature is one of the most influencing factors for development of porosity during activation process (Ioannidou, O. and Zabaniotou, A., 2017). Effect of carbonization temperature on porous characteristics of developed AC was investigated in the range of 400-800 °C. The optimum carbonization temperature varied with the type of biomaterials used for producing activated carbon (Hashemian, S., et al., 2014).

2.4. Batch adsorption study using AC prepared at optimum experimental conditions:

2.4.1. Effect of Adsorbent doses

The adsorption of Methylene blue by AC of EB, ME, and AA were investigated using the following adsorbent doses 0.01, 0.02, 0.04, 0.06, 0.08, 0.1 and 0.12 g in 25 mL of 5 ppm MB by keeping other Variables constant (at optimum contact time and temperature). After time was completed the adsorbents were centrifuged and removed from the solution and the concentration of residual MB in each solution was determined using UV-Vis-NIR spectrophotometer (Perkin-Elmer Lambda series/UVCSS).

2.4.2. Effect of Contact Time

The effect of contact time on removal of MB was studied taking 0.04 g, 0.06 g and 0.12 g of AC of EB, AA and ME respectively and was added to different conical flasks containing 25 mL of 5 ppm MB solution. The flask was closed and placed onto a laboratory shaker for each of different contact times chosen (15, 30, 45, 60, 75, and 90, 105 and 120 minutes). The content of flask was filtered and concentration of the residual MB was determined using UV-Vis-NIR spectrophotometer.

2.4.3. Effect of pH

The effect of pH on the MB adsorptions onto AC of EB, AA and ME was studied at pH range of 2.0 to 10.0 using portable pH meter (Model H1924, HANNA Instrument). For this study 25mL of MB solution with initial concentration of 5 ppm was taken in 50 mL Erlenmeyer flasks and pH was adjusted to pH of 2.0-10.0 using required quantity of 1N HCl or 1N NaOH before mixing the adsorbent. Then 0.04 g, 0.06 g and 0.12 g of AC of EB, AA and ME respectively was added to the solutions and placed onto a laboratory shaker at room temperature and optimum time. The content of flask was filtered and concentration of residual MB was determined using UV-Vis-NIR spectrophotometer.

2.5. Isotherm study

Equilibrium isotherms were studied by taking 25mL of MB solutions of (10 ppm, 15 ppm, 20 ppm, 30 ppm, 40 ppm, 50 ppm, 80 ppm and 100 ppm) in 50 ml Erlenmeyer flask. Then 0.04 g, 0.06 g and 0.12 g of AC of EB, AA

and ME was added respectively to solution and shaken in a laboratory shaker. The content of flask was filtered and concentration of MB in the solution was determined using UV-Vis-NIR spectrophotometer. To establish adsorption capacity of adsorbents, experimental data was fitted against Langmuir and Freundlich isotherm equations (Ratan, J. K., et al., 2018).

2.6. Kinetic study

Kinetic study was conducting by taking 25 mL of MB solution of with initial concentration of 10 ppm and 15 ppm in 50 ml Erlenmeyer flasks. Then 0.04 g, 0.06 g and 0.12 g of AC of EB, AA and ME was added respectively to the solutions. The solutions were sampled at a time interval of (10, 20, 30, 45, 60, 75, 90, 120, 150 and 180 minutes) and the concentrations of the filtrates were analyzed by UV-Vis-NIR spectrophotometer. Experimental data was analyzed against kinetic models, which explain the mechanism of the adsorption processes. The kinetics adsorption on AC of EB, AA and ME were analyzed using Pseudo first-order and pseudo second-order kinetic models (Mokri, H. S. G., et al. 2015).

2.7. Thermodynamic study

Thermodynamic study was conducted by taking 25 mL of MB solutions with initial concentrations of 10 ppm and 15 ppm in 50 ml Erlenmeyer flasks. Then 0.04 g, 0.06 g and 0.12 g of AC of EB, AA and ME was added respectively to the solutions. Solution was shaken at different temperature (20 °C, 30 °C, 40 °C, 50 °C and 60 °C) and the content of flasks were filtered and concentration of MB was determined using UV-Vis-NIR spectrophotometer.

3. Results and Discussion

3.1. Optimization of carbonization temperature and impregnation chemicals

The effect of carbonization on the adsorption capacity of AC is shown in Figure 1(i). With the increase temperature from 400 to 700 °C, the adsorption capacity (% Removal efficiency) of AC of EB were increased and reach at maximum 700 °C then decreased up on further increase in temperature. For AC of AA the maximum adsorption was at 400 °C and decreased up on further increasing in temperature and the adsorption capacity of AC of ME were increased from 400 to 600 °C then decreased randomly up on increasing temperature beyond 600 °C. The decrease in adsorption capacity of AC at higher temperature values can be because of the collapsed pore volume and surface areas or the loss of AC at higher temperature. From Figure 1 we can see that the optimum carbonization temperature of activated carbon of EB, AA and ME were 700 °C, 400 °C and 600 °C respectively.

The effect of impregnation chemicals on performance of microporous ACs are shown in Figure 1(ii). In all cases the adsorption capacity of the prepared AC of EB, AA and ME produced by the impregnation of H₃PO₄ gave the maximum adsorption capacity.

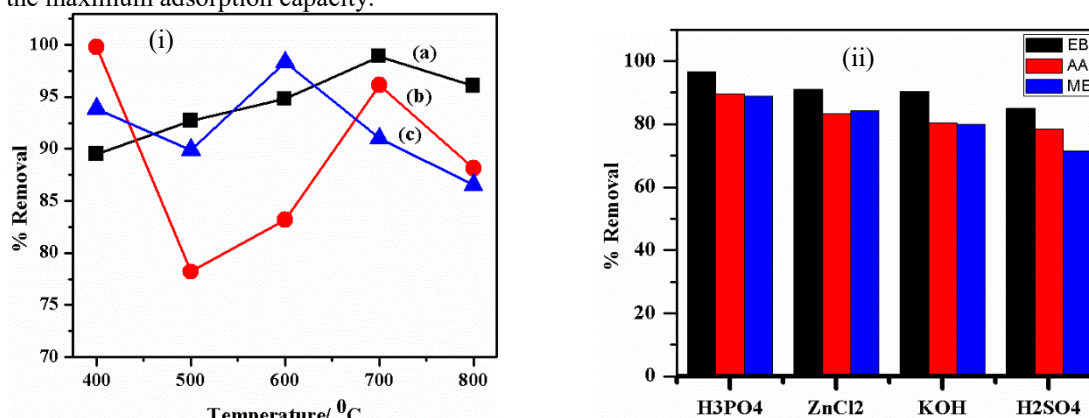


Figure 1. Optimization of preparation condition of AC. (i)The Effect of carbonization Temperature on preparation of AC from (a) EB, (b) AA and (c) ME. (ii) Effect of activating reagents on preparation of activated carbon.

3.2. Determination of pH point of zero charge (pHpzc)

The surface chemistry of any material is determined by the acidic or basic character of their surface. It is very important to know the surface charge of the materials in the aqueous media, especially in adsorption studies. We may produce high surface area material but if the surface charge of the material is opposing the adsorption because of having the same charge as the adsorbate, reduces the adsorption capacity. Therefore we have to modify and find the pH conditions for efficient adsorption. We also need to find out the pH at which the surface charge of the materials is zero in the aqueous solution, the pH_{pzc} of the adsorbent material. pH_{pzc} value at optimized operational

parameter are 7.3, 5.6 and 4.3 for AC obtained from EB, AA and ME respectively (Figure 2). Net surface charge of the AC below pH_{pzc} is positive and it is negative above pH_{pzc} .

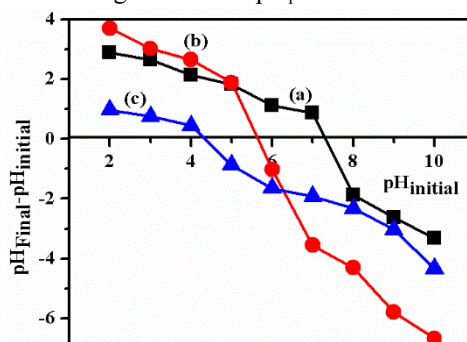


Figure 2. The pH on point zero charge of ACs of (a) EB, (b) AA, and (c) ME

3.3. Batch adsorption study: Effect of Adsorbent Dose and contact time

The effect of adsorbent dose on the efficiency of MB removal using AC of EB, AA, and ME can be viewed in Figure 3(i). The removal efficiency MB by AC of EB, AA, and ME increased from 84.9% to 99.55%, 96.07% to 98.33% and 75% to 91% respectively with increasing doses of the AC from 0.01g to 0.12g per 25mL solution at a fixed MB concentration of 5 ppm. This can be attributed to an increased adsorbent surface area and availability of more adsorption sites resulting from the increased adsorbent dosage. With further rise in the adsorbent dosage, the adsorption capacity decreased. The amount of dye adsorbed per unit mass of adsorbent decreased with further increasing adsorbent mass, due to the reduction in effective surface area. Similar behavior for the effect of adsorbent concentrations on MB adsorption capacity was observed and discussed in the literature for other types of adsorbents (Vadivelan, V. and Kumar, K.V, 2005, Han, R., et al., 2006, Ncibi, M.C., et al., 2007).

In order to find out the time for equilibrium adsorption, the contact time for MB on the EB, AA and ME were varied from 5 min to 120 min at a fixed MB concentration of 5 ppm, a dosage of 0.04 g, 0.06 g and 0.12 g per 25 ml solution respectively, at 20 °C. At initial stage, the adsorption curve rises sharply with time indicating that the rate adsorption of MB is quite high and there are plenty of readily accessible sites. The adsorption reaches at maximum, 98.51%, 99.34% and 97.16% for activated carbon of EB, AA and ME at 40, 50 and 60 min respectively (Figure 3(ii)). Hence the optimum contact time was selected for activated carbon of EB, AA and ME as 40, 50 and 60 min respectively for further experiments.

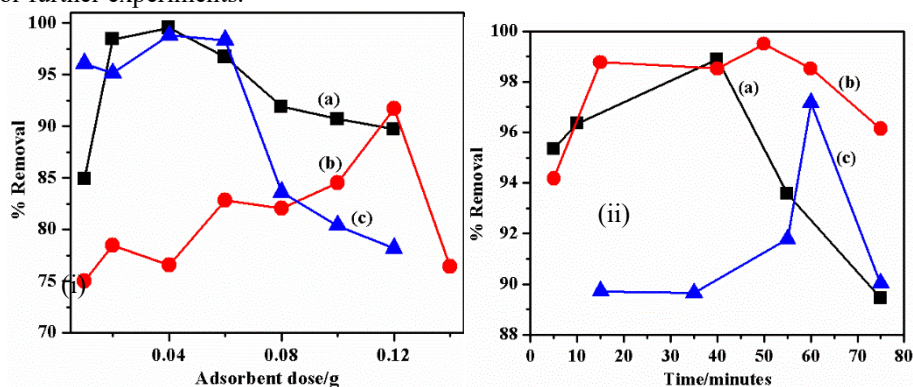


Figure 3. Batch adsorption study (i) Optimization of Dose of adsorbents from (a) EB, (b) ME and (c) AA (ii) Effect of contact time on preparation of ACs of (a) EB, (b) AA, (c) ME

3.3.1. Effect of pH

The effect of pH on adsorption of MB on AC was examined in the pH range of 2-10. Figure 4 depicts the effect of pH on adsorption of MB. AC of EB showed maximum adsorption at pH 6 (99.42%) and it decreases at higher and lower than this value. Whereas AC of AA showed maximum adsorption at pH 5 (97.37%) and it also decreases at higher and lower than this value and for AC of ME the maximum adsorption was observed at pH 4 (99.13%) and similar to EB and AA it decreases at higher and lower than this value. These values indicate that the activated carbon of EB, AA and ME are applicable for the removal of MB from aqueous solution under acidic environment.

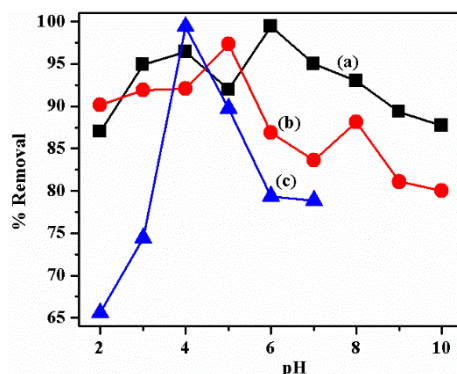


Figure 4. Effect of pH on the preparation of ACs of (a) EB, (b) AA, (c) ME

3.4. Adsorption Thermodynamic study

Thermodynamic parameter that help us to understand the nature of adsorption of Methylene blue on adsorbents are the standard change in Gibbs free energy (ΔG^0), the standard change in entropy (ΔS^0) and the standard change in enthalpy (ΔH^0). The relation between ΔG^0 , ΔS^0 and ΔH^0 is given as (Mokri, H. S. G., et al., 2015):

$$\Delta G^0 = \Delta H^0 - T \Delta S^0 \quad (1)$$

The nature of the adsorption of Methylene blue on the prepared activated carbons was predicted by estimating the thermodynamic parameters. The change in thermodynamic parameters such as free energy (ΔG^0), entropy (ΔS^0) and enthalpy (ΔH^0) were evaluated from the following equation (Mokri, H. S. G., et al., 2015).

$$\Delta G^0 = -RT \ln K_c \quad (2)$$

Where, K_c is the equilibrium constant and calculated as

$$K_c = \frac{C_{Ac}}{C_e}$$

C_{Ac} (mg g^{-1}) and C_e (mg L^{-1}) are the equilibrium concentration for solute on the adsorbent and in the solution, respectively. The K_c values were used to determine the ΔG^0 , ΔS^0 and ΔH^0 . The in terms of the ΔH^0 (KJ/mol) and ΔS^0 (KJ/mol K) as a function of temperature(Mokri, H. S. G., et al., 2015).

$$\ln K_c = -\frac{\Delta H^0}{RT} + \frac{\Delta S^0}{R} \quad (3)$$

ΔH^0 and ΔS^0 were obtained from the slope of intercept of the plot of $\ln K_c$ against $1/T$ (Figure 5). The free energy change (ΔG^0) indicates the degree of spontaneity of the adsorption process and the higher negative value reflects a more energetically favorable adsorption. The increase in negative value of ΔG with increasing temperature show that the adsorption of MB on prepared AC sample increased with the rise in temperature. The positive values of ΔH^0 confirmed Endothermic nature of the adsorption process in the studied range 20-60 °C. The positive values of ΔS^0 confirmed the randomness at the solid/solution interface during adsorption of dye on AC. The results are depicted in Table 2 (Namasivayam, C. and Kavitha, D., 2002).

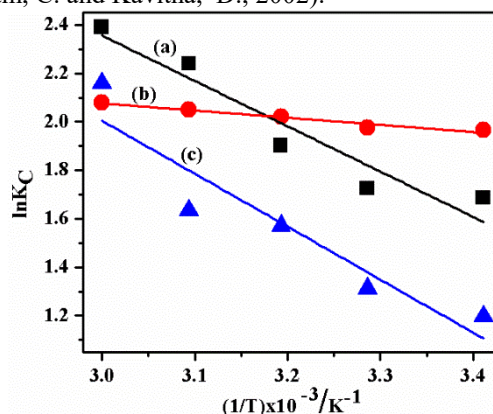


Figure 5. Van't Hoff plot for determination of thermodynamic parameter for the adsorption of MB on AC of (a) EB, (b) AA and (c) ME.

Table 2. Thermodynamic parameters for the adsorption of MB on AC of EB, AA and ME.

AC Type	$\Delta G^0/(\text{KJmol}^{-1})$					$\Delta H^0/(\text{KJmol}^{-1})$	$\Delta S^0/(\text{KJmolK}^{-1})$
	293 K	303 K	313 K	323 K	333 K		
EB	-4.106	-4.3345	-4.571	-6.08	-6.619	15.513	0.066
AA	-4.789	-4.977	-5.259	-5.509	-5.762	18.166	0.071
ME	-2.917	-3,304	-4.087	-4.387	-5.98	2.456	0.0246

3.5. Adsorption Equilibrium Study: Langmuir and Freundlich Isotherms

Adsorption equilibrium is established when the amount of solute being adsorbed on to the adsorbent is equal to the amount being desorbed. The equilibrium adsorption isotherms were depicted by solid phase concentration (q_e) against liquid phase concentration (C_e) of solute. Adsorption isotherms are useful for finding the adsorption capacity of the adsorbent, the solute-solution interaction and the degree of accumulation of adsorbate onto the surface of adsorbent. In the present study, the adsorption of MB onto the surface of the prepared ACs was studied by two adsorption isotherm models: Langmuir and Freundlich isotherms.

The Langmuir isotherm is applicable to homogeneous sorption where the sorption of each sorbet molecule on to the surface has equal sorption activation energy. The linear form of Langmuir equation is given as (Yagub, M. T., et al., 2014):

$$\frac{1}{q_e} = \left(\frac{1}{q_m b} \right) \frac{1}{C_e} + \frac{1}{q_m} \quad (4)$$

Where, $q_e(\text{mg/g})$ is the amount of adsorbed MB per unit weight of adsorbent at equilibrium concentration, $C_e(\text{mgL}^{-1})$. the $q_m (\text{mg g}^{-1})$ and $b (\text{L mg}^{-1})$ are the Langmuir constant related to the maximum monolayer capacity and energy of adsorption, respectively.

The Adsorption data were analyzed according to the linear form of equation. The plots of $1/q_e$ versus $1/C_e$ are linear which indicates that the adsorption data fitted reasonably to the Langmuir isotherm (Figure 6(i)). The q_m and b were evaluated from the intercept $1/q_m$ and slope $1/q_m b$ respectively. The results are also summarized in Table 3.

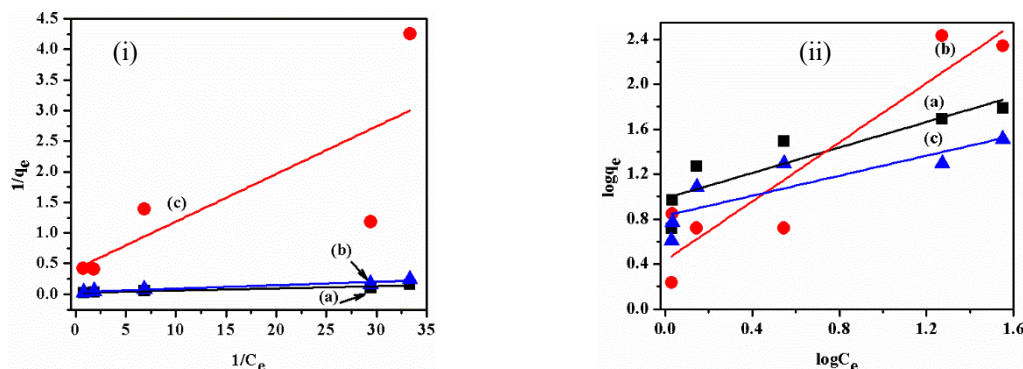


Figure 6. Adsorption isotherm study (i) Langmuir adsorption isotherm for AC of (a) EB, (b) ME and (c) AA. and (ii) Freundlich isotherm study for AC of (a) EB, (b) AA and (c) ME

The most important multisite or multilayer adsorption isotherm for heterogeneous surface is the Freundlich isotherm which is characterized by the heterogeneity factor $1/n$, and is represented by the equation (Yagub, M. T., et al., 2014):

$$q_e = K_F C_e^{\frac{1}{n}} \quad (5)$$

Where the K_F and $1/n$ are the Freundlich constants to adsorption capacity and intensity of adsorption respectively. The isotherm is an empirical equation based on the exponential distribution of adsorption sites and energies. The linear form of Freundlich Adsorption isotherm which assumes that adsorption takes place on heterogeneous surfaces can be expressed as (Yagub, M. T., et al., 2014):

$$\log q_e = \frac{1}{n} \log C_e + \log K_F \quad (6)$$

Values of K_F and n were calculated from the intercept and slope of plots of $\log q_e$ versus $\log C_e$ (Figure 6(ii)). If the value of n is greater than one, this indicates good adsorption of MB onto adsorbent. Otherwise desorption becomes predominant. If n equals one, the adsorption is linear. For n less than one, the adsorption is chemisorption, and for n greater than one the adsorption is favorable physical adsorption(Hameed, B.H., et al., 2011).

As we can observe from Figure 6(i), Figure 6(ii) and Table 3 adsorption of MB on EB and ME best fitted with Langmuir isotherm whereas adsorption of MB on AA fitted with Freundlich isotherm.

Table 3. Langmuir and Freundlich Adsorption isotherm constants

AC Type	Langmuir Isotherm				Freundlich Isotherm		
	Q ₀	B	R _L	R ²	K _F	n	R ²
EB	43.66	6.3694	0.0103	0.91551	9.624	1.3162	0.75941
AA	2.4925	0.1681	0.349	0.45618	2.7156	6.7561	0.85247
ME	27.33	6.6028	0.01	0.92837	1.0838	2.2436	0.66951

3.6. Adsorption Kinetic Study: Pseudo First-order and Pseudo Second-order adsorption kinetics

Kinetic models have been exploited to test the experimental data to determine the mechanism of the adsorption and its potential rate-controlling step that include mass transfer and chemical reaction. Adsorption kinetics expressed as the solute removal rate that controls the resident time of sorbet in solid-solution interface. These models include pseudo-first order and pseudo-second order models. The Lagergen pseudo first-order equation (Ahmad, M.A. and Alrozi, R., 2011, Yuh, S.H., 2004), is generally expressed as follows:

$$\frac{dq_t}{dt} = k_1(q_e - q_t) \quad (7)$$

Where q_e and q_t are amounts of dye adsorbed (mg g^{-1}) on adsorbent at equilibrium and at time t , respectively and k_1 is rate constant of pseudo first order adsorption (min^{-1}). After integration and applying boundary conditions $t=0$ and $t=t$ and $q_t=0$ to $q_t=q_t$. the integrated form becomes:

$$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303} t \quad (8)$$

The values of k_1 and q_e were calculated from the slopes and intercepts of $\log(q_e - q_t)$ against the t plots. The pseudo first order plot of MB adsorption on EB, AA and ME are shown in Figure 7(i).

The adsorption kinetics may also be calculated by a pseudo second order kinetic models (Ho, Y.S., 2006). The linearized integral form of this model is (the Lagergen pseudo- second order kinetic model) is given as:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} t \quad (9)$$

Where k_2 is rate constant of second order adsorption ($\text{g/mg} \cdot \text{min}$). Slope and intercept of plot of t/q_t against t , gives values of q_e and k_2 respectively (Figure 7(ii)). As it can be viewed in Table 4 for all the types of ACs the result showed a very good compliance with the pseudo-second order equation with high regression coefficients (R^2) compared with pseudo-first order.

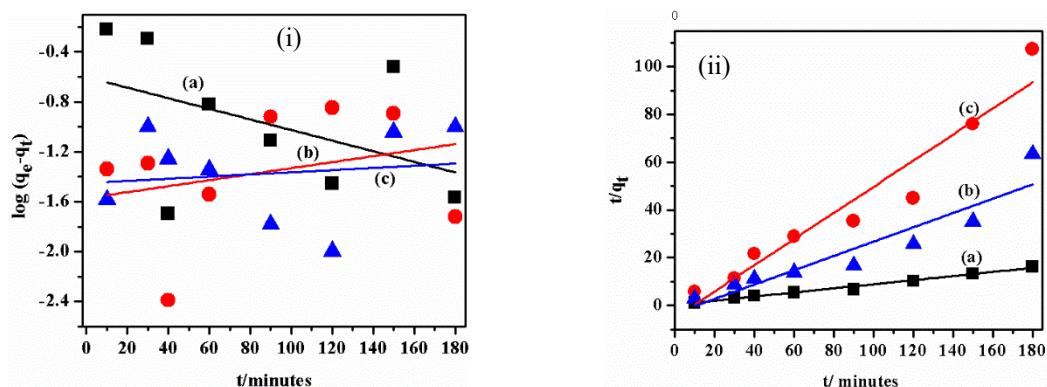


Figure 7. Adsorption Kinetic Study (i) Pseudo-First order kinetic fitting for MB adsorption onto AC of (a) EB, (b) ME, and (c) AA. (ii) Pseudo-second order of kinetic fitting for MB adsorption onto AC of (a) EB, (b) AA and (c) ME.

Table 4. Pseudo-first and Pseudo-Second order kinetic models constants.

AC type	Pseudo-First order			Pseudo-second order		
	$q_e/\text{mg.g}^{-1}$	$k_1 (\times 10^{-3})$	R^2	$q_e/\text{mg.g}^{-1}$	$k_2 (\times 10^{-3})$	R^2
EB	3.59	0.00377	0.13713	1.0163	0.3144	0.9839
AA	2.972	0.383	0.16661	3.335	36.19	0.8557
ME	33.7	0.0176	0.22561	1.0869	5.98	0.92

4. Conclusions

Studies were conducted to investigate the potential of AC prepared from EB, AA and ME as adsorbents for the removal of MB from aqueous solutions. Effects of the experimental conditions on the performance of the ACs as adsorbents were studied and the adsorption data were fitted by Langmuir and Freundlich adsorption isotherm

models. For AC of AA the result was best fitted with Freundlich model whereas for AC of EB and ME it was best fitted with Langmuir model. The result of the characterization showed that AC of EB, AA and ME have a well-developed surface area for adsorption. From MB number the prepared AC of EB show the highest macro porous surface area and ME show the lowest. The surface functional groups were investigated by FT-IR Spectroscopy techniques. pH_{pzc} indicated the activated carbon have slightly basic surface functional groups. The data obtained from the adsorption isotherms at different temperatures were used to calculate thermodynamic parameters, with the results indicating that the adsorption of MB onto AC of EB, AA and ME was spontaneous. A pseudo second-order mechanism was confirmed for the adsorption kinetics. The prepared AC materials presented a great potential as an inexpensive and easily available alternative adsorbent for the removal of cationic dyes in wastewater treatments. Although tested only for MB, one can safely assume that AC of EB, AA and ME will present similar adsorption performances for the removal of other cationic dyes from aqueous solutions.

Conflicts of Interest

The authors declare that there are no conflicts of interest regarding the publication of this paper.

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